New information provided in this document is preceded by this symbol UPDATE! Symbol in front of section title indicates new section.

2018 X1, X2, X3, X4, X5, X6 Maintenance Requirements

Refer to Attachment 2 for the Condition Based Service intervals on these models.

Standard operations performed at each scheduled service

Maintenance work:

- Verify the Check Control messages.
- o Check the indicator and warning lights.
- Reset the CBS display.
- Inspect the tires incl. spare tire if equipped; adjust the tire pressures and reset the Tire Pressure Monitor.
- o Check the parking brake functionality while the vehicle is being driven into the workshop.
- o Check the sunroof guide rails for excessive contamination.

1200 Mile running-in Service, X5 M and X6 M only

Maintenance work:

- Replace the engine oil and filter. BMW recommends Original BMW Engine Oil SAE 0W-30, per the reference label in the engine compartment. P/N 83 21 2 365 950. Refer to SI B11 01 15.
- Change the fluid in the center section of the QMVH rear axle differential; use no more than 0.95 liters/1.0 quarts.
- o Deactivate the running-in check using the diagnostic tool path.

Engine Oil

Maintenance work:

- o Change the engine oil and oil filter.
 - All X1, X2, X3: BMW recommends Original BMW Engine Oil SAE 0W-20, per the reference label in the engine compartment. P/N 83 21 2 365 954. Refer to SI B11 01 15.
 - X4 M40i; X5, X6 models with N55 or N63T engine: BMW recommends Original BMW Engine
 Oil SAE 0W-30, per the reference label in the engine compartment.
 P/N 83 21 2 365 950. Refer to SI B11 01 15.
 - X4 with N20 engine: BMW recommends Original BMW Engine Oil SAE 0W-20, per the reference label in the engine compartment. P/N 83 21 2 365 954. Refer to SI B11 01 15.
 - X5 M, X6 M with S63 engine: BMW recommends Original BMW Engine Oil SAE 0W-30, per the reference label in the engine compartment. P/N 83 21 2 365 950. Refer to SI B11 01 15.
 - X5 xDrive35d with N57 engine: BMW recommends Original BMW Engine Oil SAE 0W-30, per the reference label in the engine compartment. P/N 83 21 2 365 951 (Longlife-12FE; 1-liter bottle). Refer to SI B11 01 15.
- Top up the Diesel Exhaust Fluid (X5 xDrive35d)

Maintenance services connected to a specific engine oil service*

Maintenance work:

- At every <u>2nd</u> Engine Oil Service replace the ventilation microfilter.
- At every 3rd Engine Oil Service:
 - X5 xDrive35d, X4 M40i, X5 M, X6 M: Intake air cleaner replace the air filter element (reduce replacement interval in dusty operating conditions).
 - o X4 xDriveM40i, X5 M, X6 M: Replace the spark plugs
- o At every 4th Engine Oil Service:
 - o VPDATEI X1, X2, X3: Intake air cleaner replace the air filter element (reduce replacement interval in dusty operating conditions).
 - o Replace the diesel fuel filter (X5 xDrive35d).
- o At every 5th Engine Oil Service: X4 xDrive28i, X5 and X6 except M versions and X5 xDrive35d:
 - Intake air cleaner replace the air filter element (reduce replacement interval in dusty operating conditions).
 - X5 M, X6 M: Change the fluid in the center section of the QMVH rear axle differential; use no more than 0.95 liters/1.0 quarts.
- o At every 6th Engine Oil Service:
 - o Replace the spark plugs (not applicable to X5 xDrive35d).

Maintenance services that display in CBS Front brakes

Maintenance work:

- o Replace the brake pads and clean the brake pad contact points in the calipers.
- o Brake discs check the surface and thickness, replace as necessary.

Rear brakes

Maintenance work:

- o Replace the brake pads and clean the brake pad contact points in the calipers.
- o Brake discs check the surface and thickness, replace as necessary.
- Parking brake repair or replace the parking brake shoes/linings only if a reduction in the brake's effectiveness is noted. When fitted, the parking brake shoes/linings are excluded from coverage under the BMW Maintenance Program.

Vehicle check

Maintenance work:

- o Check the operation of the horn, the headlight flasher and the hazard warning flashers.
- o Check the instrument and control lighting and the heater/air conditioning blower.
- Check the lighting system turn signals, backup, license plate, interior (incl. map, reading lights), glove compartment, and cargo compartment lights.
- Safety belts check the condition and function.
- o Check the windshield wiper and washer jet positions.
- Tires check the tread depth, wear pattern, outer condition, inflation pressure incl. the spare tire if equipped. If necessary, correct the pressure.
- X5 M, X6 M: Check the expiration date on the M Mobility System sealant bottle. Change sealant bottle if needed (invoice separately).
- o Reset the Tire Pressure Monitor.
- o Battery check the state of charge (magic eye) and charge, if required.
- Visually inspect all SRS airbag units for torn covers, obvious damage or attachment of stickers.
- o Rearview mirrors.
- o Coolant check the fluid level and the concentration.

^{*}These additional connected services will not be shown in the vehicle's CBS display.

Vehicle check, cont'd

X5 xDrive40e:

- o Check coolant level in both reservoirs (for gasoline engine and electric motor electronics)
- Check the occasional use charging cable for damage (cuts, breakage, deformation); corrosion and wear
- o Check the HV charging port for damage, corrosion and wear
- Windshield washer and intensive cleaning systems check the protection level, fluid level, and top off if necessary.
- o 12V Battery: Check the state of charge (magic eye) and charge if required.
- o Brake system connections and lines check for leaks, damage and correct positioning.
- Underbody, incl. all visible parts (i.e., transmission, rear axle, fuel lines, and exhaust system) check for damage, leaks and corrosion.
- o Steering components check for clearance, leaks, damage and wear.
- o Final Inspection road test with check of:
 - Steering
 - Shock absorbers (visual)
 - o Transmission

Brake fluid

Maintenance work:

· Replace the brake fluid.